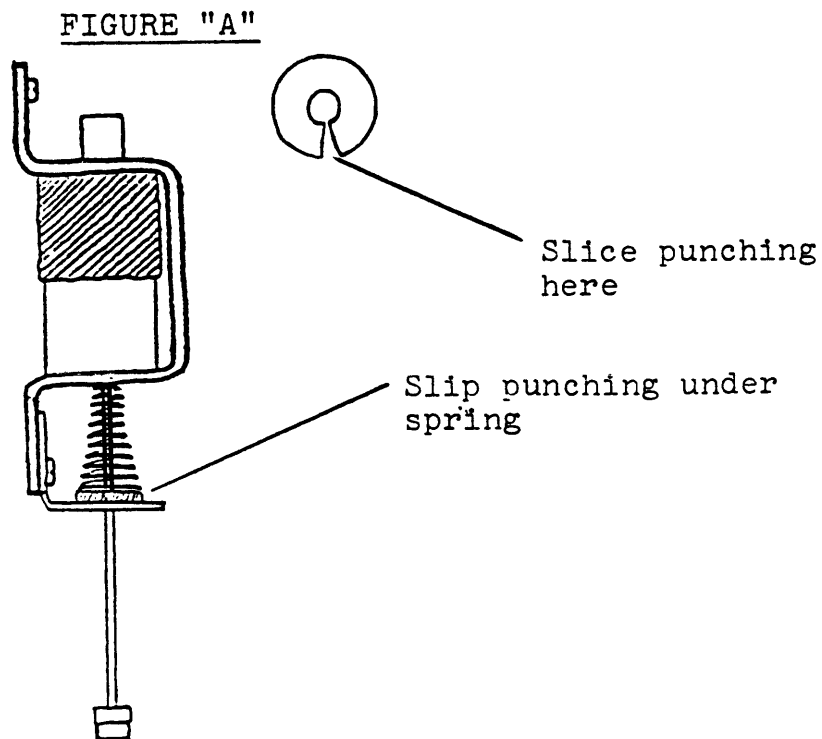


<p>Pianocorder™ Reproducing System</p> <p>SERVICE BULLETIN</p>	model number P-200	bulletin number 00021
	for serial numbers ALL	
	subject VORSETZER KEY SOLENOID NOISE	
	technical services approval <i>[Signature]</i>	writer <i>[Signature]</i>
engineering approval <i>[Signature]</i>	date 4/22/80	

As mentioned in bulletin # 13, some noise may be evident from the key solenoid springs while it is playing. One method of reducing noise is by applying LUBRIPLATE as prescribed in bulletin # 13.

Another method to reduce noise is by placing very fine balance rail punchings under the springs where the spring touches the "L" bracket. This is done by slitting the punching, lifting the spring and slipping the punching under the spring with a pair of tweasers. Be sure to center the spring around the plunger shaft so it does not rub.



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