 <b>SERVICE BULLETIN</b>	model number	ALL	bulletin number	00011
	for serial numbers	ALL		
	subject	DRIVER BOARD TRANSISTORS		
	technical services approval	J. R. Thomas	writer	Melvin W. Mason
engineering approval	J. Blum	date	4/13/79	

New larger driver transistors have been substituted as a running change on right/left and center driver board PN 100-04D0-035 and 100-04D0-045. Symmetrical appearance of the transistors which are mounted on the boards is not necessary for optimum operation. Do not attempt to straighten out or reposition the transistors on the driver board which may be bent over or out of line. If the components are not touching and are more than 1/32" from other parts, **LEAVE THEM ALONE**. Do move the transistors only if the metal power tab protruding out of the top of the transistor is touching one of the other transistors or components on the circuit board. If the transistor must be moved, it should be moved in a direction which will eliminate contact with other components and which will not cause stress to the legs of the transistor. **REMEMBER**, the metal power tab has 180 VDC applied to it during normal operation. The diagram on the other side of this bulletin illustrates both types of mounting arrangements for the power transistors, i. e. at right angles with the other components and a 45° angle. **NOTE:** If it becomes necessary to reposition the transistors, follow these guide lines:

1. Make certain you allow the unit to sit for one minute after power is removed.
2. Do not flex the transistors back and forth to position them. If at all possible bend them only once into the correct position.
3. Bend the transistors back to front only, not side to side if possible, this reduces chances of damaging the leads.

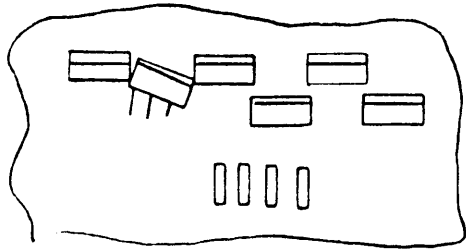
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